# **ENERGY**SOLUTIONS Decommissioning QA Overview



Proven Progress - Proven Processes - Proven People World Class Performance

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## Energy Solutions - Overview



Energy Solutions is a nuclear services company headquartered in Salt Lake City, Utah. With more than 200+ years of operational waste management and decontamination & decommissioning experience, Energy Solutions has the more comprehensive skilled, motivated and well trained global workforce who are committed and focused on safety, quality and continuous improvement.



#### Two Major Divisions:

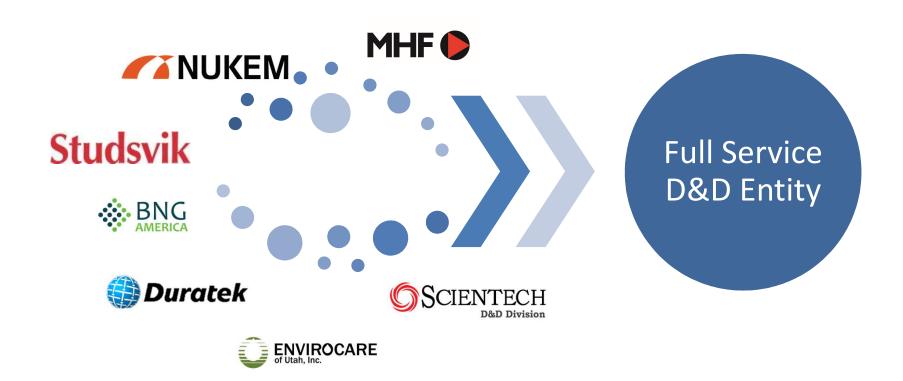
- > Operational Waste Management
  - ☐ Containers & Casks
  - ☐ Logistics & Transportation
  - Facilities
- > Decommissioning
- Decommissioning Projects Group
- ☐ Major Projects

#### ITS Activities:

Consolidated to Barnwell, SC

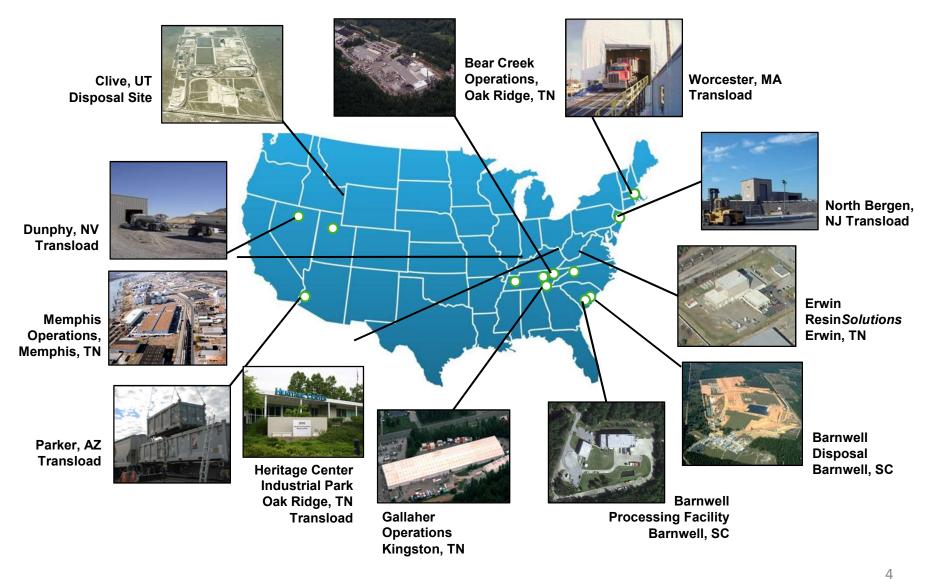
## **ES Acquisition History**

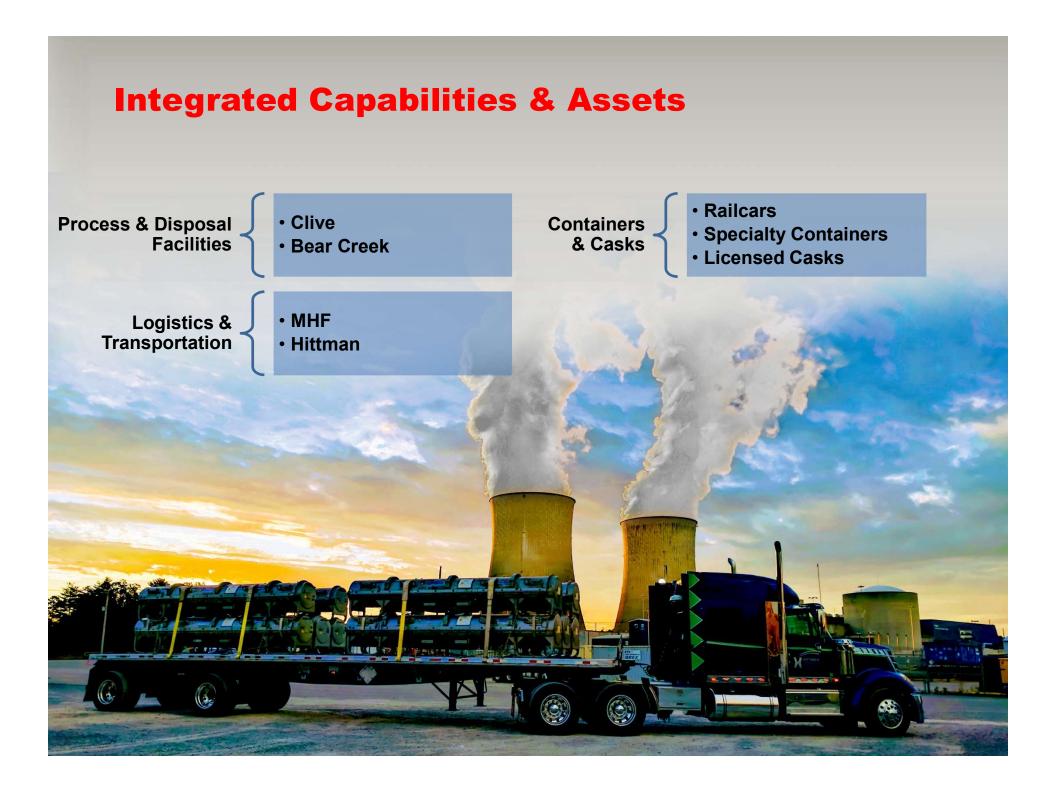




## **Waste Operations**







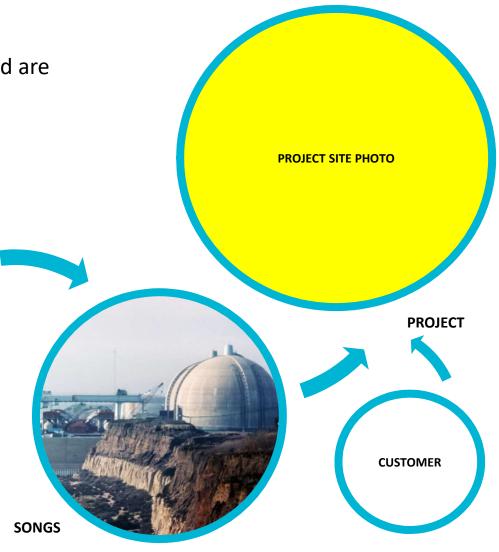
## Knowledge & Lessons Learned



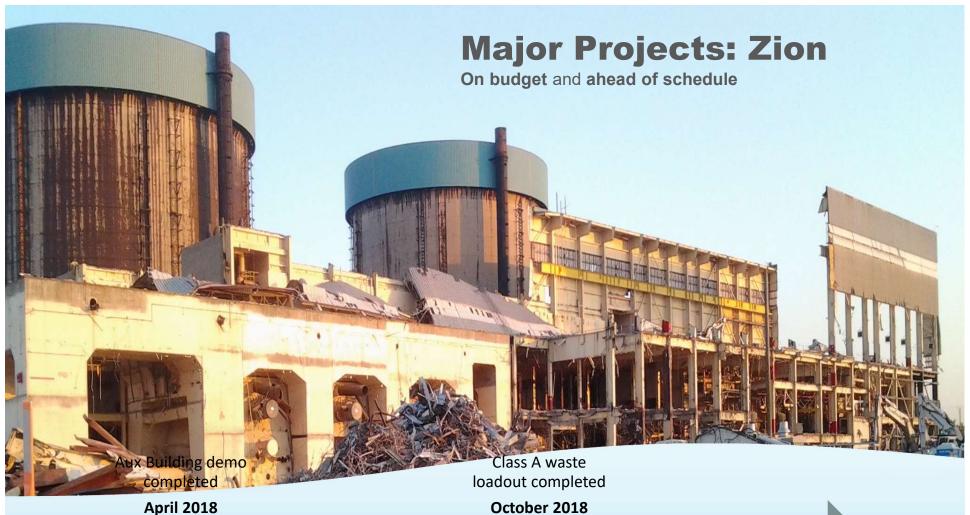
#### **Decommissioning:**

La Crosse

Successful methods and lessons learned are transferred from one site to the next







October 2018

Open air Containment demo completed

**November 2018** 

**Estimated NRC** approval for license termination

2019

## **Major Projects: La Crosse**

On budget and ahead of schedule

License Termination Plan approved

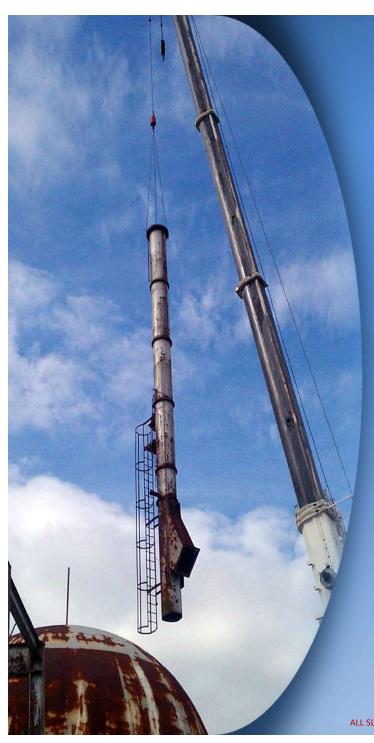
Reactor Building demo completed

FSS underway

NRC approval for license termination expected 2019

Property will be turned back over to Dairyland





### **Major Projects: SEFOR**

Southwest Experimental Fast Oxide Reactor

On budget and less than half DOE cost estimate

Phase 1

- Decommissioning Planning
- Initial site remediation

Phase 2

- Hazardous material removal
- Demo of support buildings
- Prep for vessel removal

Phase 3

- Removal of irradiated hardware and vessel
- Demo of containment and bioshield
- FSS

ALL SLIDES ARE ENERGYSOLUTIONS PROPRIETARY INFORMATION

#### Developed decommissioning-oriented policies, programs, and procedures covering key areas:

- Operations, Engineering
- RVI/RV segmentation and disposal
- Radioactive waste management
- Regulatory, Licensing, Radiation Protection, Security



### Fort Calhoun



#### **Fort Calhoun Decommissioning Project:**

- Announced contract April 29, 2019
- EnergySolutions is partnering with OPPD (parent company to Fort Calhoun) to work with the Fort Calhoun workforce to safely decommission the facility
- The plant operated for forty-three years and officially shut down
   October 24, 2016

 Fort Calhoun generated 484 megawatts of electricity and was the smallest rated capacity of all commercial nuclear power plants in North

America



#### What changes with QA Requirements for D&D?



#### 10 CFR 50 Definition:

Safety-related structures, systems and components means those structures, systems and components that are relied upon to remain functional during and following design basis events to assure:

- (1) The integrity of the reactor coolant pressure boundary
- (2) The capability to shut down the reactor and maintain it in a safe shutdown condition; or
- (3) The capability to prevent or mitigate the consequences of accidents which could result in potential offsite exposures comparable to the applicable guideline exposures set forth in §50.34(a)(1) or §100.11 of this chapter, as applicable.
  - = [An individual located at any point on the boundary of the exclusion area for any 2 hour period following the onset of the postulated fission product release, would not receive a radiation dose in excess of 25 rem total effective dose equivalent (TEDE).]

#1 and #2 do not apply to permanently defueled reactor. Applicability of #3 based on Safety Analysis Report (SAR) analysis.

There may be ZERO safety-related plant following shutdown (e.g. at Zion).

NOTE: Final Safety Analysis Report (FSAR), Updated Final Safety Analysis Report (UFSAR), Defueled Safety Analysis Report (DSAR) are just different names for 'the SAR'.



## The Licensee QA Program implements the "Graded QA" requirements:

- Zion and La Crosse are NRC-approved Quality Assurance Project Plans (QAPPs) under the Energy Solutions QA Program.
  - QAPPs are individually approved by the NRC
- Other D&D projects are done under utility licensee QA Programs.
  - In these cases project-specific QA Implementation Plans are issued under the EnergySolutions QA Program subject to utility approval.

The 'project approach' under the EnergySolutions QA Program is advantageous based on the fact that our QA Program is subject to NUPIC audit, and we are approved suppliers to utilities for services closely aligned with D&D projects.



#### **Major Scope of Supply - 'The Plant':**

Graded QA - Operations and Maintenance, with focus on -

- Spent fuel pool / cooling
- Rad effluent processing and monitoring
- Fire protection to protect the above

There may be Safety-Related modifications to plant for Dry Cask Storage System DCSS project, e.g.:

- DCSS (e.g., crane refurbishment, seismic bracing)
- Safety-related fuel work (e.g., ITTR, Sipping)

There may be other modifications to the plant subject to graded QA.

#### Major Scope of Supply – Waste shipping, processing and disposal:

- For Energy Solutions, this is via intra-company agreement under a Low Level Radioactive Waste (LLRW) subcontract.
- The LLRW subcontract invokes the EnergySolutions, QA Program, which utilizes a graded approach to quality based on significance of the activity to nuclear and radiological safety. LLRW scope typically includes:
  - 10 CFR 71 licensed Cask Fleet (Barnwell)
  - Transportation (Hittman)
  - Waste package design and supply
  - Large Component Removal (incl. Transportation Routes infrastructure)

Various Vendors are contracted in support of the above activities, with Energy Solutions QA Program requirements imposed on a graded basis.

## Major Scope of Supply – Radiation Protection, including Final Status Survey (FSS) and License Termination Pan (LTP) Activities:

- QA Requirements for early work established in an FSS QAPP;
- LTP QA Requirements established in LTP (usually later in the project);
- Scope generally subject to QA requirements includes:
  - Waste Characterization Services
  - Laboratory Sampling
  - RP instrument calibrations

In general, vendor qualification basis is through NEI 1405 and the various certification methods described therein.

Various Vendors are contracted in support of the above activities, with Energy Solutions QA Program requirements imposed on a graded basis.

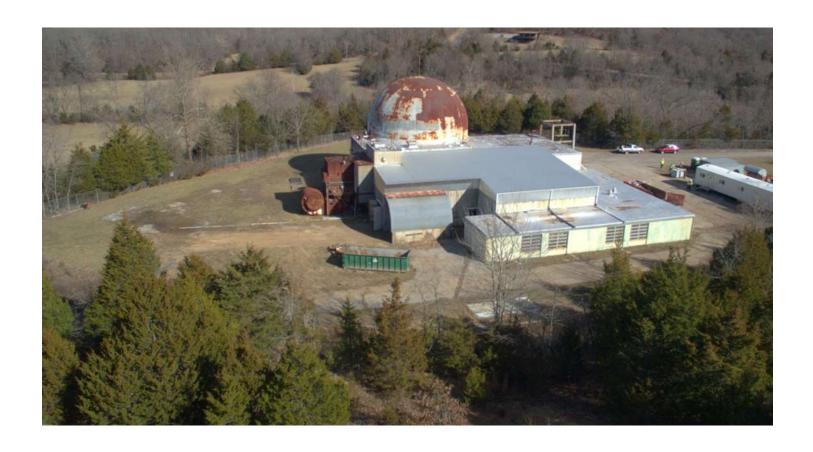
#### Other significant D&D Activities:

- Environmental characterization services generally invoke supplier QA programs.
- Demolition activities.
  - No specific QA requirements based on SAR analysis
  - Primary consideration to Vendor industrial safety performance, experience, means and methods.

Various Vendors are contracted in support of the above activities.



#### **SEFOR Before:**





#### **SEFOR After:**





#### **Zion Before:**





## **Zion During:**





#### **Zion After:**

